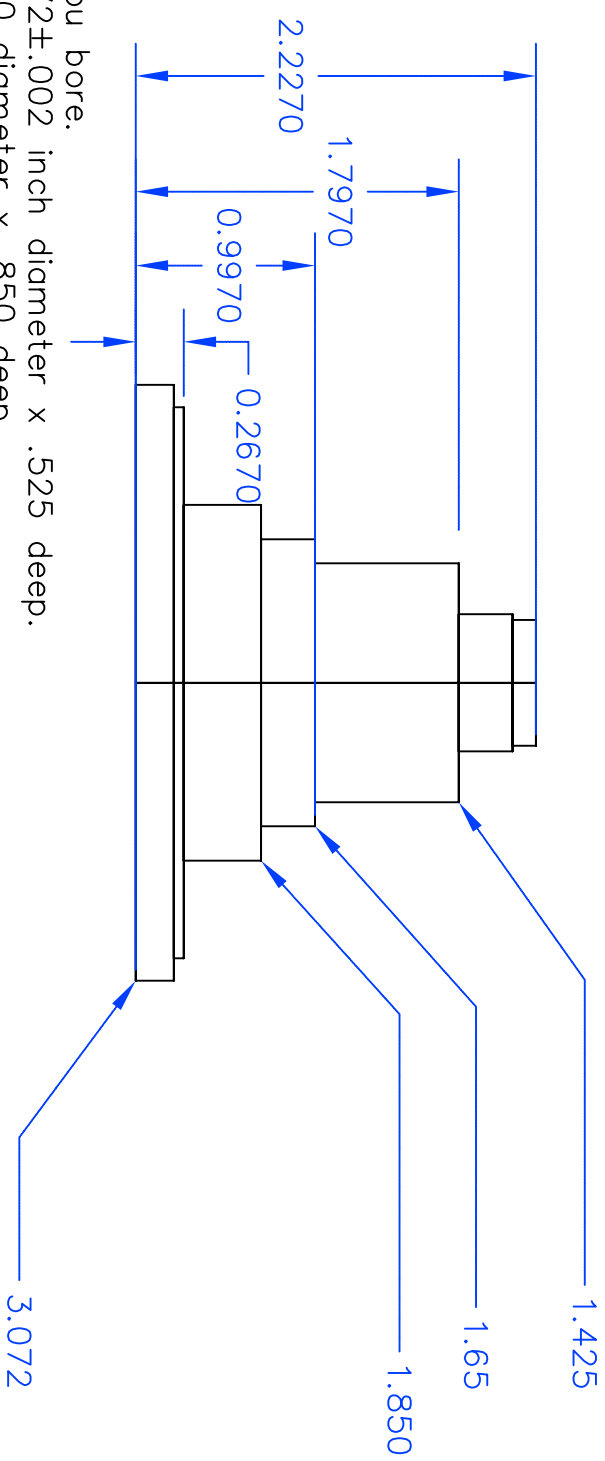


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

Starter motors have a register of either .27 or .50 [inches] it wouldn't take more than a few minutes to alter the nose casting, but I would make the depth .500.
n.b. the pinion is offset ~.064, I do offset the bore for the gear but I machine enough clearance so it doesn't matter.



If you bore:
3.072±.002 inch diameter x .525 deep.
1.650 diameter x .850 deep
1.425 diameter x 1.575 deep
drill .875 x 2.06, the flutes of the drill to 2.06 not the tip.

IntegerSpin		Starter nose side view		REV
All Dims Inch		SIZE	FSCM NO.	DWG NO.
SCALE		SHEET		