



1) angle ground by hand - by eye- this 'bevel' butts against the top of the block attachment plate.

Bend to suit, i have a figure of 14degrees for the bend. Bbut I have changed the dimension since and now I bend the piece to fit my jig.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
								IntegerSpin.co.uk			
								TITLE: right hand engine mount part two, block attachment plate to chassis mount plate			
DRAWN				NAME		SIGNATURE		DATE		DWG NO. 00001rh_p102	
CHK'D										A4	
APPV'D											
MFG											
Q.A								MATERIAL: 80 mmx5mm cold rolled steel , or bright mild steel			
								WEIGHT:		SCALE:1:1	
										SHEET 1 OF 1	