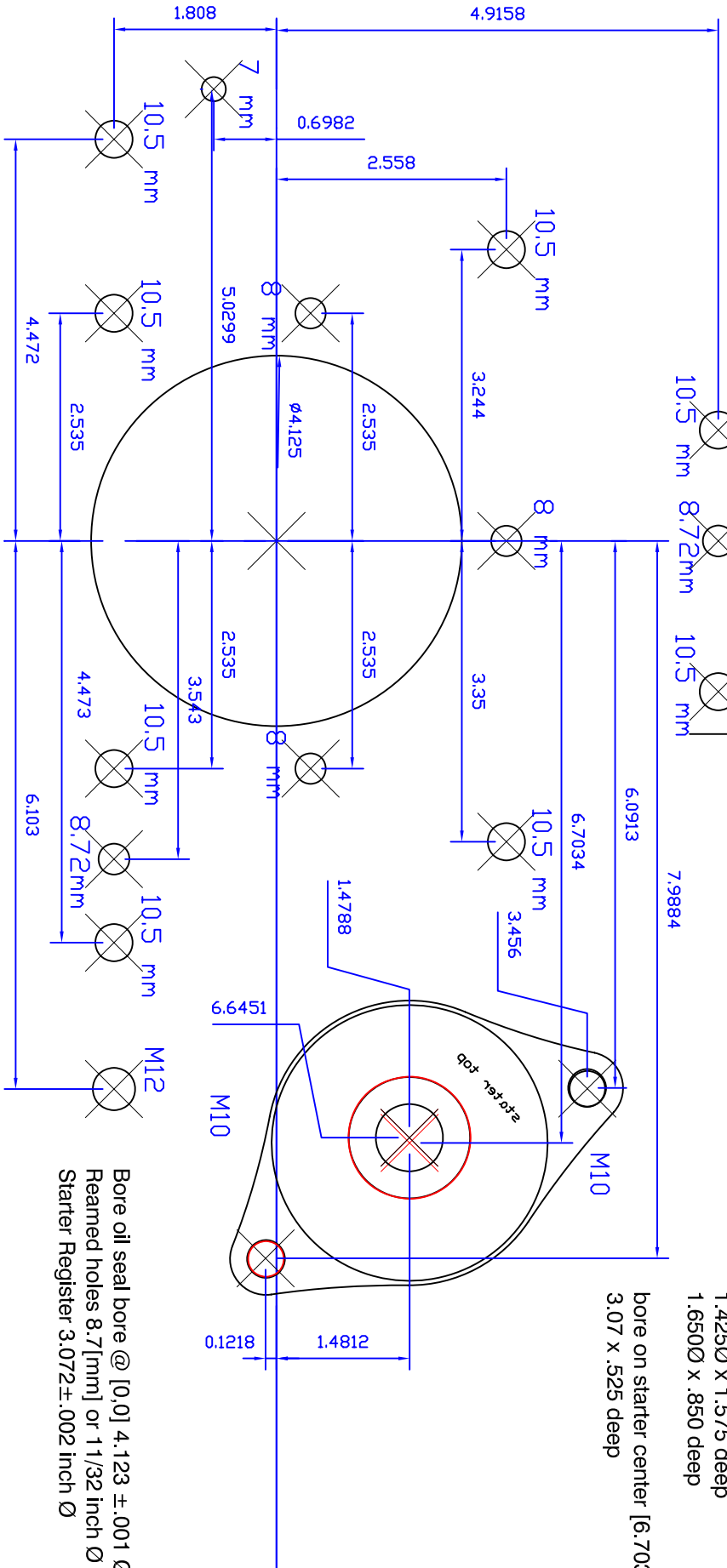


REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED

Bore on gear center, [6.6451, 1.4788]  
 1.425Ø x 1.575 deep  
 1.650Ø x .850 deep

bore on starter center [6.7034, 1.4812]  
 3.07 x .525 deep



Bore oil seal bore @ [0.0] 4.123 ±.001 Ø  
 Reamed holes 8.7[mm] or 11/32 inch Ø  
 Starter Register 3.072±.002 inch Ø

starter gear centre, [6.6451, 1.4788]  
 starter register centre, [6.7034, 1.4812]

reamed hole @ [0;4.9158]  
 reamed hole @ [3.5437;-1.809]  
 bottom row M12 @ [6.103;-1.809]  
 starter bolt[1] M10 @ [7.9884;-1.218]  
 starter bolt[2] M10 @ [6.0913;3.456]  
 on starter centre  
 drill .875 x 2.05 deep[from surface]

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Adapter block face machining,  
 relocated starter.

SIZE	FSCM NO.	DWG NO.	REV
SCALE	SHEET		